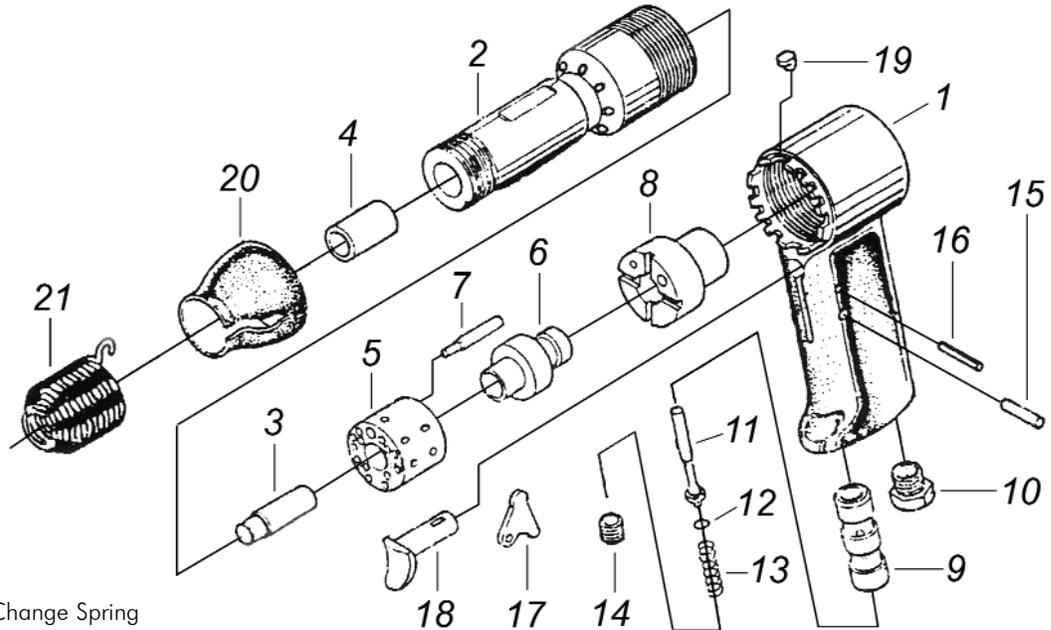




2X/3X/4X Rivet Gun Instructions

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- 1 Handle
- 2 Cylinder
- 3 Piston
- 4 Bushing
- 5 Valve Box
- 6 Valve
- 7 Valve Pin
- 8 Valve Seat
- 9 Throttle Bushing
- 10 Inlet Bushing
- 11 Valve Stem
- 12 "O" Ring
- 13 Spring
- 14 Plug
- 15 Lever Pin
- 16 Retaining Pin
- 17 Assistant Lever
- 18 Trigger
- 19 Stopper Pin
- 20 Exhaust Cover
- 21 Beehive Spring
- N/A Lightweight Quick Change Spring



Safety Notice: When operating pneumatic tools it is of the utmost importance to think safety first. Disconnect tools from the air supply when changing accessories or when the tool is not in use. Direct exhaust away from yourself and others. Use eye protection. Use hearing protection when tools are used for extended periods. Use only 90 psi at the tool. Follow all operating instructions and operate the tool in accordance with ANSI B186.1 safe operating code.

Tool is designed to run at 90psi.

To slow the rivet gun down you should use a flow restrictor at the base of the handle.

Use rivet sets (snaps, bits...) with a .401" shank. Gun will not function correctly unless a set is installed.

Oil with a few drops of air tool oil in the air inlet of the gun prior to first use.

After each use add a few drops of oil, plug the air hose in, and pull the trigger a few times. This will displace any water that has accumulated from the air source, and the tool will be oiled for future use.

If the gun 'sticks' it usually has some gunk accumulated inside. If you can't hear the piston slide back and forth you can rap the front or back of the gun on a piece of wood to jar it loose. If the piston moves but the gun still is not cycling try adding a teaspoon of oil based solvent in the air inlet, hook up the hose, and pull the trigger. Once clean, re-oil immediately. Feel free to call with any questions 515-432-6794.

Limited Lifetime Warranty: Most products of Cleaveland Aircraft Tool are warranted to be free from defects in material and workmanship for the life of the tool. This warranty applies to original purchaser only. This warranty does not cover tools that have been abused, misused, modified, not properly lubricated, or due to normal wear and tear. Cleaveland Aircraft Tool will at it's option repair or replace the defective product free of charge with the exception of shipping. Cleaveland Aircraft Tool's sole liability and your exclusive remedy under this warranty is limited to the repair or replacement of the defective product, or if the product or parts are no longer available Cleaveland Aircraft Tool may at their discretion choose to substitute a comparable product. There are no other warranties expressed or implied and Cleaveland Aircraft Tool shall not be liability for incidental, consequential, or special damages, expenses or costs except as described above. Warranty void if tool is disassembled by anyone other than Cleaveland Aircraft Tool or their approved Agent.