

3 Piece Deburring Handle - DBS33

To be used on edges and holes larger than 3/16"

Deburr blades are stored inside the gold handle.

To remove the blades:

pull the black knurled 1/4" collar toward the gold handle and remove the shaft.

The deburr blades can now be dumped out of the gold handle.

Replace the shaft by pulling the black knurled 1/4" collar toward the gold handle.

Align the notches on the shaft with the silver ball.

The shaft will now slide back into the gold handle.

Adjust the shaft to the desired length and release the black knurled collar,
locking the shaft in place.

Select the desired deburr blade.

Pull the black smooth 1/2" collar toward the shaft and handle.

While holding the smooth collar back, place the notched end of the desired
blade in the end of the shaft and release the black smooth collar.

The blade should now be held firmly in place while swiveling 360 degrees.

To use the combined deburr handle and blade place the blade on the top edge of the material to be deburred. Pull the blade toward you in a light, smooth motion. The blade will only work in one direction. Do not push the blade away from you as this will cause chattering on the material.